## **CLAIMS**

## What is claimed is:

- 1 1. A gasoline-oxygenate blend, suitable for combustion in an automotive engine, having the
- 2 following properties:
- 3 (a) a Dry Vapor Pressure Equivalent less than about 7.1 PSI; and
- 4 (b) an alcohol content greater than about 5.8 volume percent.
- 1 2. The blend of Claim 1 wherein the blend has a 50% distillation point less than about
- 2 195°F.
- 1 3. The blend of Claim 1 wherein the blend has a 10% distillation point less than about
- 2 126°F.
- 1 4. The blend of Claim 1 wherein the blend has an anti-knock index greater than or equal to
- 2 about 89.
- 1 5. The blend of Claim 1 wherein the blend is capable of reducing toxic air pollutants
- 2 emissions by more than about 21.5%.

- 1 6. The blend of Claim 5 wherein the blend is capable of reducing toxic air pollutants
- 2 emissions by more than about 30%.
- 7. 1 The blend of Claim 1 wherein the blend has an oxygen weight percent that is greater than
- 2 about 1.8 weight percent.
- 1 8. The blend of Claim 1 wherein the blend contains ethanol.
- 1 1 9. The blend of Claim 1 wherein the blend contains essentially no methyl t-butyl ether.
- **I** 1 10. A gasoline-oxygenate blend, suitable for combustion in an automotive engine, having the
  - following properties:
    - a Dry Vapor Pressure Equivalent less than about 7.2 PSI; and (a)
- 2 2 2 3 4 (b) an alcohol content greater than about 9.6 volume percent;.
  - 1 11. The blend of Claim 10 wherein the blend has a 50% distillation point less than about
  - 2 178°F.

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- 1 12. The blend of Claim 10 wherein the blend has a 10% distillation point less than about
- 2 123°F.

- 1 13. The blend of Claim 10 wherein the blend has an anti-knock index greater than about 89.
- 1 14. The blend of Claim 10 wherein the blend is capable of reducing toxic air pollutants
- 2 emissions by more than about 21.5%.
- 1 15. The blend of Claim 10 wherein the blend has an oxygen weight percent that is greater
- 2 than about 1.8 weight percent.
- The blend of Claim 10 wherein the blend contains ethanol.
  - 1 17. The blend of Claim 10 wherein the blend contains essentially no methyl t-butyl ether.
  - 1 18. A gasoline-oxygenate blend, suitable for combustion in an automotive engine having the
  - 2 following properties:
    - (a) a Dry Vapor Pressure Equivalent less than about 7 PSI; and
  - 4 (b) an alcohol content greater than about 5.0 volume percent.
  - 1 19. The blend of Claim 18 wherein the blend has a 50% distillation point less than about
  - 2 250°F.

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- 1 20. The blend of Claim 18 wherein the blend has a 10% distillation point less than about
- 2 158°F.
- 1 21. The blend of Claim 18 wherein the blend contains ethanol.
- 1 22. The blend of Claim 18 wherein the blend contains essentially no methyl t-butyl ether.

A process for preparing a gasoline-oxygenate blend comprising blending at least two hydrocarbon streams to produce a gasoline wherein the resulting gasoline-oxygenate blend has the following properties:

- (a) a Dry Vapor Pressure Equivalent less than about 7.1 PSI; and
- (b) an alcohol content greater than about 5.8 volume percent.
- 24. The process of Claim 23 further comprising introducing ethanol during the blending.
- 1 25. The process of Claim 23 wherein the resulting blend contains essentially no methyl tbutyl ether.
  - A process for preparing a gasoline-oxygenate blend comprising blending at least two
- hydrocarbon streams to produce a gasoline wherein the resulting gasoline-oxygenate blend has 2
- 3 the following properties:

- 5
- an alcohol content greater than about 5.0 volume percent. (b)
- The process of Claim 26 wherein the resulting gasoline-oxygenate blend reduces toxic air 1 27.
- pollutants emissions by more than about 30%. 2
- The process of Claim 26 further comprising introducing ethanol during the blending. 1 28.
- 29. The process of Claim 26 wherein the resulting gasoline-oxygenate blend contains essentially no methyl t-butyl ether.
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